

# A 34fJ 10b 500 MS/s Partial-Interleaving Pipelined SAR ADC

Yan Zhu, Chi-Hang Chan, Sai-Weng Sin, Seng-Pan U<sup>1</sup>, R.P.Martins<sup>2</sup>

State-Key Laboratory of Analog and Mixed Signal VLSI, FST, University of Macau, Macao, China

E-mail: yanjulia@ieee.org

1 - Also with Synopsys - Chipidea Microelectronics (Macao) Limited

2- On leave from Instituto Superior Técnico/TU of Lisbon, Portugal

## Abstract

A 10b 500MS/s ADC is presented that shares a full-speed SAR at front-end and interleaves the pipelined residue amplification with shared opamp and 2<sup>nd</sup>-stage SAR ADCs, which achieves high speed, low power and compact area. The prototype ADC in 65nm CMOS achieves a mean SNDR of 55.4dB with 8.2mW power dissipation at 1.2V. The active die area including the offset calibrations is 0.046mm<sup>2</sup>.

## Introduction

Low power consumption and high speed ADCs are highly demanded for battery-powered mobile applications. For high-resolution ( $\geq 10b$ ), pipeline [1]-[3] and time-interleaved (TI) pipelined-SAR [4] ADCs are the most potential architectures to achieve high speed ( $>200MS/s$ ), while their FoM are  $>90fJ/conv.-step$ . This paper proposes a partial interleaved pipelined-SAR architecture that implements a high speed single channel SAR for front-end sampling and conversion, which is then pipelined by time interleaved 2<sup>nd</sup>-stage low speed SAR ADCs. The design eliminates the sampling mismatches from TI-scheme and achieves high resolution, high speed and low power dissipation.

## ADC Architecture and Implementation

Fig. 1 shows the ADC architecture and its timing diagram. The 1<sup>st</sup>-stage implements a high-speed 6b 2b/cycle SAR ADC. By using interpolation, two pairs of differential capacitive DACs (DAC<sub>A</sub> and DAC<sub>B</sub>) instead of 3 are employed for the front-end sampling and conversion. Only the residue voltage at DAC<sub>A</sub> is processed and amplified by a low inter-stage gain of 4 and pipelined to 2<sup>nd</sup>-stage SAR ADCs in a  $2 \times TI$  with opamp-shared scheme. The TI residue amplification capacitor arrays (RAC<sub>A1</sub> and RAC<sub>A2</sub>) also serve as a reference division [5] for the 1<sup>st</sup>-stage ADC. The 2<sup>nd</sup>-stage consists of two TI-1b/cycle SAR ADCs that determine 5b output. Each SAR is built with a 6b split-DAC where extra 1 bit is for the offset cancellation [5]. Two stages have 1b overlapping for digital error correction that relaxes the conversion accuracy of 1<sup>st</sup>-stage to 7b, including the settling and matching of DAC<sub>A</sub> and DAC<sub>B</sub>.

During the sampling phase ( $\Phi_s=1 \& \Phi_1=1$ ), the differential input signal  $\pm V_{in}$  are sampled onto the DAC<sub>A</sub>, DAC<sub>B</sub>, RAC<sub>A1</sub> and RAC<sub>B</sub>, simultaneously. In the conversion phase ( $\Phi_c=1 \& \Phi_1=1$ ) the 1<sup>st</sup>-stage solves the coarse 6b in 3 cycles (1.2ns), and the residue is generated within the DAC<sub>A</sub> and RAC<sub>A1</sub>. When the conversion is completed ( $\Phi_2=1$ ), the RAC<sub>A1</sub> disconnects to DAC<sub>A</sub> and connects to the opamp's input. The residue at the top-plate of RAC<sub>A1</sub> is amplified to 2<sup>nd</sup>-stage SAR.

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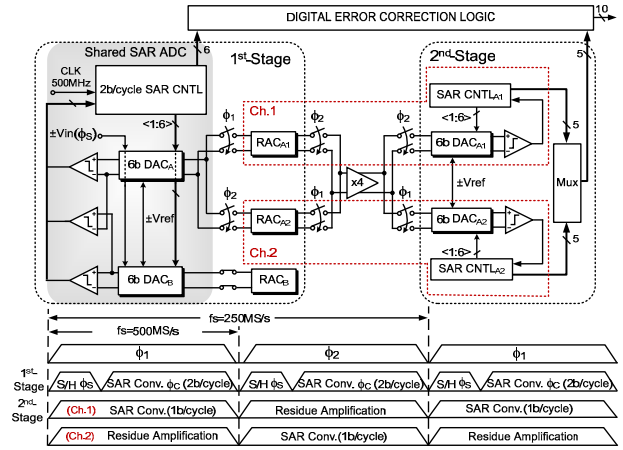


Fig. 1 Overall ADC architecture and its timing diagram.

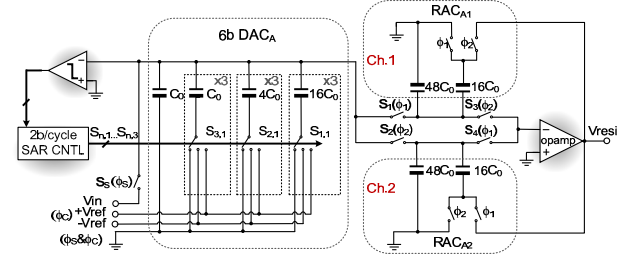


Fig. 2 1<sup>st</sup>-stage 6b SAR ADC w/ Opamp-shared TI-Residue Amplification.

Meanwhile the DAC<sub>A</sub> switched to RAC<sub>A2</sub> starts a new conversion. In the subsequent pipelined phase ( $\Phi_1=1$ ) when the rest 5b is determined by the 2<sup>nd</sup>-stage SAR, it is passed to digital error correction logic for the final 10b output. The front-end SAR ADC operates at 500MS/s, while each interleaved channel works at 250MS/s with an equivalent duration of 2ns to perform the amplification and conversion.

Fig. 2 shows the implementation of 1<sup>st</sup>-stage DAC<sub>A</sub> and the TI residue amplification. The input signal is pre-charged at top-plate of entire array via switch  $S_s$ , which is bootstrapped and controlled by  $\Phi_s$ . Since the TI switches ( $S_1$  and  $S_2$ ) are kept on until its corresponding conversion is completed, no timing mismatches happen between two channels. During bit cycling, the RAC<sub>A1</sub> is involved in SA conversion and grounded to scale down the reference voltage [5], while another one RAC<sub>A2</sub> serves as a flip-around MDAC that feeds back a  $16C_0$  to opamp's output for the  $4 \times$  residue amplification. The 6b DAC<sub>A</sub> is assigned as segment thermometer-code array instead of binary-weighted one to avoid the extra decode logic in SAR controller that reduces the loop delay. The DAC<sub>A</sub> and each RAC contain the same total units of  $64C_0$  that is determined by the thermal noise. A custom designed unit capacitance of 5.5fF is formed with fringe structure ( $2\mu m \times 2.4\mu m$ ) using the metal layer 1-5. The total input capacitance is

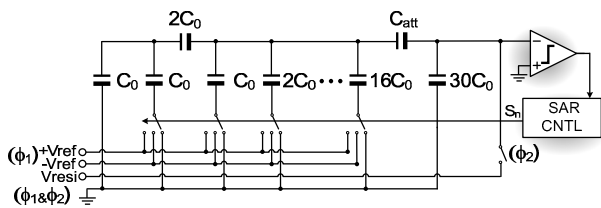


Fig. 3 2<sup>nd</sup>-stage 6b SAR ADC implementation

1.4pF single-ended, half of which is from DAC<sub>B</sub> and RAC<sub>B</sub>. The switches S<sub>1</sub> and S<sub>2</sub> implemented between the DAC<sub>A</sub> and RAC<sub>A</sub> increase RC time constant required for each bit settling, which is relaxed to  $\pm 1/2^8 V_{FS}$  due to 1b digital error correction. The small residue swing at the end of the 1<sup>st</sup>-stage conversion ( $< 18.75mV_{p-p}$ ) allows the switch to be designed with gate capacitance  $< 10fF$  (3% of the RAC<sub>A</sub> of 350fF), so that the error of charge injection and clock feedthrough is controlled within 10-bit accuracy. The channel gain mismatch mainly due to the mismatches between RAC<sub>A1</sub> and RAC<sub>A2</sub> are tolerated within the design constraint. The opamp implemented as a telescopic structure with gain-boosting [5] achieves 1.7GHz GBW and an open-loop gain of 69dB that is sufficient to suppress the opamp's finite gain error and memory effect. The comparators used in 1<sup>st</sup>- and 2<sup>nd</sup>-stage SAR are dynamic latch [5] for low power dissipation.

With  $\times 4$  inter-stage gain, the 2<sup>nd</sup>-stage SAR quantizing the residue from the 1<sup>st</sup>-stage is  $1/16V_{in-FS}$ . Besides, by 1b overlapping,  $\pm V_{ref-2nd}$  is required to be equal to  $\pm 1/16V_{ref-1st}$ . Thus a 6b DAC with an attenuator C<sub>att</sub> is used to scale down the reference by 16 as shown in Fig.3. The capacitance of C<sub>0</sub> and C<sub>att</sub> is 5.5fF and 12fF, respectively. The low total equivalent capacitance of 176fF improves the bandwidth of the opamp.

The top-plate sampling avoids the extra charges transfer of input signal at the bottom to the top-plate of the DAC. Also, the distributed bottom-plate sampling switches is replaced by one top-plate switch S<sub>s</sub> that simplifies the layout routing. However, the top-plate sampling together with the mismatch of C<sub>att</sub> result in an overall inter-stage gain error, which is measured by using the code histogram statistics and calibrated in digital domain by multiplying a gain factor to 5b 2<sup>nd</sup>-stage digital output. The gain error calibration is implemented off-chip together with the digital error correction logic. In practice, the inter-stage gain error can be calibrated on-chip with low cost, which has already been implemented in our 2<sup>nd</sup> design. The offsets including the comparators in 1<sup>st</sup>- and 2<sup>nd</sup>-stage as well as the opamp are all on-chip calibrated by similar solutions done in [5]. The supplies are used directly as reference voltages for 1<sup>st</sup>- and 2<sup>nd</sup>-stage SA conversions.

### Measurement Results

The ADC occupies  $0.046mm^2$  ( $330\mu m \times 140\mu m$ ) core area and is fabricated in 1P7M 65nm CMOS with low-V<sub>T</sub> option. Its die photo is shown in Fig. 4. Fig. 5 presents the measured SNDR of 20 chips. The chip with mean SNDR is selected to report the rest measurement results. Fig.6 shows both the measured FFT @ DC and near Nyquist input. Fig.7 shows the measured dynamic performances with and without gain calibration. The resulting ERBW is 280MHz. The DNL/INL before and after offset and gain calibrations are 22.7/19.5LSB and 0.49/1.1LSB, respectively. The total power consumption

is 8.2mW at a 1.2V supply, including 4.5mW analog power (S/H, DAC, comparators and opamp) and 3.7mW digital power (clock generator, SAR logic and offset calibration). The performance summary and comparison with State-of-the-art ADCs are shown in Table I.

### Acknowledgment

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### References

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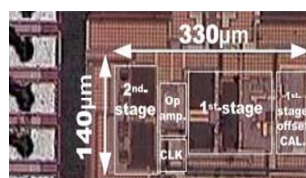


Fig.4 Die chip photograph.

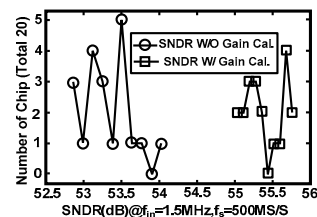


Fig.5 Measured SNDR Histogram.

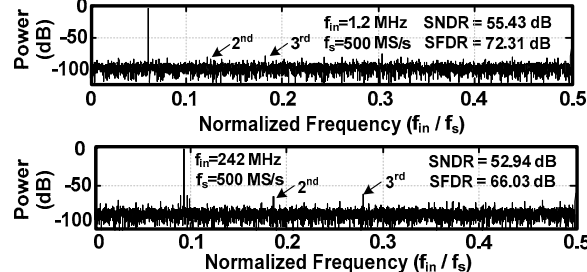


Fig. 6 16384 point FFT for 1.2&242MHz inputs (decimated by 25).

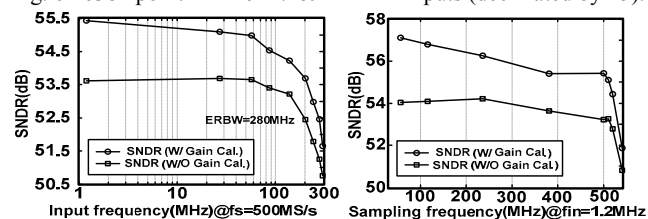


Fig. 7 Dynamic performance of the ADC (w/w/o gain calibration).

TABLE I : Performance Summary and Comparison

	[1]	[2]	[3]	[4]	This Work	
	VLSI' 11	ISSCC' 11	JSSC' 09	CICC' 10	(w/w/o gain cal)	
Architecture	Pipeline	Pipeline	Pipeline	Pipeline-SAR	Pipeline-SAR	
Technology (nm)	40	40	90	65	65	
Resolution (bit)	11	12	10	10	10	
Sampling Rate (MS/s)	300	800	500	204	500	
Supply Voltage (V)	1.8	1/2.5	1.2	1	1.2	
Power (mW)	40	105	55	9.5	8.2	
Area (mm <sup>2</sup> )	0.42	0.88	0.5	0.22	0.046	
DNL/INL (LSB)	0.3/1.5	0.4/2.1	0.4/1	0.74/0.9	0.48/1.1	0.58/1.6
SNDR (dB)	56.6	59	52.8	55.2	55.4	53.6
FoM = Power/(2 <sup>ENOB@DC</sup> f <sub>s</sub> ) (fJ/conv.-step)	240	180	310	95.4	34	42